RAWING NUN	TD-82-13-J		IHIKD ANGLE PROJECTION SIZE	SOUTHCO PERFORMANCE GUIDELINES THE PERFORMANCE GUIDELINES SHOWN ON THIS PAGE ARE SUPPLIED AS A GENERAL GUIDE ONLY, AS CONDITIONS VARY WITH EACH APPLICATION AND METHOD OF INSTALLATION. STRENGTH DATA GIVEN IS FOR FAILURE OF THE PRODUCT OR FOR SUFFICIENT DEFORMATION TO MAKE PRODUCT INOPERABLE. NO SAFETY FACTOR HAS BEEN APPLIED IT IS RECOMMENDED THAT THE USER REQUEST A PRODUCT SAMPLE FOR TESTING TO DETERMINE THE SUITABILITY OF THE PRODUCT FOR THE PURPOSE INTENDED AND USER'S PARTICULAR APPLICATION.
SCALE	SLN		1	ALL STRENGTH RATINGS ARE INDEPENDENT OF HEAD STYLE.
CHKD	ACZ			
DRAWN C	O			No. 82 STUD
R	∢		+	TORQUE RESISTANCE
DATE	14DEC93			OUTER PANEL
<u>ц</u>	J		∤ < =	SHEAR LOADING
\ \rac{1}{4}	-			
(()		I NNER PANEL	
	-			TENSILE LOADING CLAMP FORCE
= 1 U	-			RECEPTACLE
U L)			
0	-			PART NUMBER 82-35-315-55
П С	7		4	MAXIMUM RECOMENDED WORKING TENSILE STRENGTH 1 530 N (120 LBS)
Ī.				AVERAGE ULTIMATE TENSILE STRENGTH (2) 1560 N (350 LBS)
Į Į)			CLAMP FORCE 3 180 N (40 LBS)
α				MAXIMUM RECOMMENDED WORKING SHEAR STRENGTH (1) 2670 N (600 LBS)
			+	AVERAGE ULTIMATE SHEAR STRENGTH (2) 4360 N (980 LBS)
				MAXIMUM TORQUE 4 2.8 Nm (25 IN-LBS)
ESSLY	ATENT INC.			INSTALLATION FORCE (5) 7300 N (1650 LBS)
EXPR	17S P.			PUSH-OUT FORCE (6) 1470 N (330 LBS)
USES N DIS	SOUT	7	1	PULL-OUT FORCE (7) 3550 N (800 LBS)
T FOR	ND AL	Z 0 -		
EXCEP	I AL ESERV	F ₩	1	WORKING LOAD is the maximum force that the product will withstand without affecting the operation or appearance of the product.
EM -	I DENT ARE R	- <u>S</u>	2	Average ULTIMATE LOAD causes failure of the product or sufficient
ARY IT	HEREON IS CONFIDENTIAL AND ALL RIGHTS PATENT AND OTHERWISE ARE RESERVED BY SOUTHCO, INC.	DESC JPDATE	3	deformation to make the product inoperable. CLAMP FORCE is the force applied to the panel when the assembly is
PRIET	EON			latched at the nominal grip.
	-	CHKD	4	MAXIMUM TORQUE RESISTANCE is the torque that causes the stud to overide the receptacle stop.
	SOUCHCO	DRAWN/CHKD	<u>(5)</u>	INSTALLATION FORCE is the force required to install the receptacle in to the minimum frame thickness. (tested in 1008 - 1010 steel hardness of RB-46)
		DATE 09APR2002	(a) (b) (c) (c) (c) (c) (c) (c) (c) (c) (c) (c	PUSH-OUT FORCE is the force required to push the receptacle through the frame (tested in 1008 - 1010 steel, hardness of RB-46). PULL-OUT FORCE if the force required to pull the receptacle
	Ŏ		-	out of the frame, in the direction of the tensile load.
	Л	REV	KEF:	82-44, 82-45